KoskiLaser

Transparent

Die board with transparent melamine film

KoskiLaser Transparent is smooth faced Finnish birch plywood specially glued for laser cutting. The board is coated on both sides with a hard wearing transparent melamine film, which protects effectively the surface from moisture pick up and also makes it easy to keep the die board clean.

KoskiLaser Transparent is an ideal material for demanding dies. Strong and homogeneous birch cuts well with a laser, is accurate and holds the knives firmly in place. Thin veneer multilayer construction ensures that the board stays flat when properly handled and stored.

KoskiLaser is also available without the melamine film.

KoskiLaser Transparent is suitable especially for die boards, stripping and blanking tools, laser cutting and printing blocks.



ECO-FRIENDLY



EASY TO LASERCUT



TIGHT CORE
TOLERANCE VENEERS
QUALITY



EASY MACHINING EASY TO USE











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Technical specifications

Base plywood	Koskisen Finnish birch plywood
Bonding	Urea-formaldehyde resin according to EN 314-2/Class 1 interior conditions. Formaldehyde emission levels of panels fulfil requirements of Class E1 (EN 13986)
Coating	120 g/m2 smooth, transparent, semi gloss melamine film on both sides; also available as uncoated KoskiLaser
Standard thicknesses	9, 12, 15, 18, 21 and 24 mm Other thicknesses on request.
Standard sizes	1200/1220/1250 x 2400/2440/2500 mm 1500/1525 x 3000/3050 mm Other sizes up to 1900 x 4000 mm on request.
Density	Approx. 700 kg/m3
Edge treatment	Available on request
Wear resistance	Taber value 300 R (EN 438-2)
Water absorption	< 50 g/m2 through the surface in 7 days

Additional information

Environment

Our raw material, wood is an ecological and renewable material and it stores carbon during its whole life cycle. Koskisen plywood products are manufactured in Finland according to the strictest sustainability principles. Koskisen is a pioneer in the Finnish forest industry in paying attention to the environment and the wood's supply chain is always known in detail. Finnish forests are primarily privately owned and the owners are guided by a strong commitment to long-term forestry and forest cultivation. Yearly, Finnish forests grow more than they are harvested. This guarantees a sustainable and environmentally sound raw material.

Additional information

Wood is a living material and every panel is unique. Therefore a photograph or a sample piece cannot represent a full sized panel as regards colours, shades, figure, knots etc. Please note that a slight colour variation is accepted between panels.

The information, although based on extensive testing, is intended as a guideline only and comes without warranty. We reserve the right to amend specifications without notice. Any defects other than those caused by clearly verified production or service faults by the supplier are the responsibility of the user. Any claim for compensation is limited to the value of the defective panels. The Seller makes no guarantee that the goods are fit for a particular purpose, unless it provides a written declaration of their suitability.





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