TECHNICAL DOCUMENTATION

Packaging and Packaging Waste Regulation (PPWR, Regulation (EU) 2025/40)

Chipboard transport packaging materials

1. Document identifier

TD-PPWR-LV-1

2. Manufacturer

Koskisen Oyj

Chipboard mill

Tehdastie 2

16600 Järvelä

3. Description and intended use of the packaging materials

This technical documentation applies to the transport packaging for chipboard manufactured and marketed by Koskisen Oyj. The packaging is designed for the protection, handling, storage, and transportation of chipboard.

The documentation covers the following packaging types:

Packaging type	Packaging code
Chipboard packaging-1	PKG-LV-01
Chipboard packaging-2	PKG-LV-02

4. Standards and methods used

- EN 13428:2004
- EN 13430:2004
- Suppliers' declarations of conformity
- Suppliers' safety data sheets
- Suppliers' technical documentation

5. Packaging structure and material composition

Depending on the product group, the packages supplied contain, in whole or in part, the following packaging components:

PKG-LV-01

Packaging type	Material
Protective board	Corrugated board
Strap	PET
Corner protectors	Fibre-based cardboard
Label	Paper
Base timbers	Chipboard

PKG-LV-02

Packaging type	Material
Protective board	Corrugated board
Strap	PET
Corner protectors	Fibre-based cardboard
Label	Paper
Shrink film	LDPE
Plastic film	LDPE
Base timbers	Chipboard

6. Assessment of PPWR requirements

Heavy metals (Article 5(4))

Under Article 5(4), the sum of the concentrations of lead, cadmium, mercury and hexavalent chromium in the packaging or its components must not exceed 100 mg/kg. Based on the assessment of the packaging covered by this technical documentation, the requirements of Article 5(4) are met.

Substance restrictions, PFAS (Article 5(5))

The PFAS restrictions under Article 5(5) apply to packaging intended for food contact. The packaging covered by this technical documentation is intended for the transport of chipboard and is not intended for food contact. The PFAS requirements under Article 5(5) therefore do not apply to this packaging.

Recyclable packaging (Article 6)

Under Article 6, packaging placed on the market must be designed for material recycling. During the transition period, the assessment has applied the standard EN 13430:2004, on the basis of which the packaging covered by this technical documentation can be considered to meet the requirements of Article 6.

Packaging minimisation (Article 10)

Under Article 10, packaging must be designed so that its weight and volume are limited to the minimum necessary to ensure its functionality. During the transition period, the assessment has applied the standard EN 13428:2004. On this basis, the packaging covered by this technical documentation meets the requirements of Article 10.

Koskisen Oyj
Tehdastie 2 | 16600, Järvelä
020 553 41 | info@koskisen.com
Y-tunnus 0148241-9 | kotipaikka Kärkölä